



# SABIC® LDPE 2005EC

## LOW DENSITY POLYETHYLENE

### DESCRIPTION

SABIC® LDPE 2005EC is the first commercially proven tubular LDPE grade for extrusion coating. The product gives a good combination of processing and end-performance properties. SABIC® LDPE 2005EC can be used on low and (very) high line speed extrusion coating and lamination processes. Due to its excellent draw down performance and good adhesion, very thin coating layers can be applied on the substrate.

#### Application

SABIC® LDPE2005EC is typically used in extrusion coating and lamination applications, such as liquid packaging, food packaging and building & construction. Typical substrates for coating or lamination are paper, board, aluminum, PET or PA.

#### Properties

Mechanical properties determined on compression moulded specimen (2 mm thick) at test speed of 50 mm/min. Film properties have been measured at film of 25 µm, produced on lab scale equipment. Water vapour permeability at 38 °C and 90 % RH per 24 h. Oxygen permeability at 23 °C and 0 % RH per 24 h.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

### TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 190 °C and 2.16 kg	5	dg/min	ISO 1133
<b>Density</b>	920	kg/m³	ASTM D1505
<b>PROCESSING PROPERTIES</b>			
<b>Neck In</b> <sup>(1)</sup>	140	mm	SABIC method
<b>Minimal coating weight (DD)</b> <sup>(2)</sup>	1.2	g/m²	SABIC method
<b>MECHANICAL PROPERTIES</b>			
<b>Tensile test</b>			
stress at break	12	MPa	ISO 527-2
strain at break	600	%	ISO 527-2
<b>FILM PROPERTIES</b>			
<b>Tear strength TD</b>	45	kN/m	ISO 6383-2
<b>Tear strength MD</b>	45	kN/m	ISO 6383-2
<b>Tensile test film</b>			
Yield stress TD	7.5	MPa	ISO 527-3
Yield stress MD	7.5	MPa	ISO 527-3
Stress at break TD	13	MPa	ISO 527-3
Stress at break MD	13	MPa	ISO 527-3
Strain at break TD	550	%	ISO 527-3
Strain at break MD	400	%	ISO 527-3
<b>Permeability</b>			
water vapour (H <sub>2</sub> O)	20	g/m²day	ISO 15106-3
oxygen (O <sub>2</sub> )	0.8	ml/m²day	ISO 15105-2
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>			
	88	°C	ISO 306



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
DSC test			
enthalpy change	120	J/g	DIN 53765
melting point	107	°C	DIN 53765

- (1) Measured on pilot line at 360 m/min, 300 °C, 10 g/m², airgap 300 mm  
(2) Measured on pilot line at 340 m/min, 300 °C, airgap 300 mm